**Above is a typical cell door metal plate drop-down food door
that will be replaced with the PATENTED ANTI-SPLASH SYSTEM (PASS) Frame.**

First remove the metal door, the lock and all mounting hardware.

After removing the cell's metal food slot door, locks and hardware, your cell door should look similar to the cell door below.

Next line up the PASS Door Frame to the cell door food port opening. Secure in place with clamps. KEEP BOTTOMS OF FRAME & PORT FLUSH AND SMOOTH.

Make sure the bottom of the PASS Frame opening is level and in line with the <u>bottom</u> of the food port opening. Also make sure that both sides of the PASS Frame are evenly space with the sides of the food port opening.

Drill and Tap the cell door according to the pilot screw holes in the PASS Frame. The recommended Tap size is $^5/_{16}$ - 18 and Drill Bit F-.257 . This Drill Bit and Tap combination should produce the proper size hole and thread for the security screws supplied with your PASS unit.

If you prefer not to use a Tap to create threaded screw holes in the cell door, you can use *Threaded Crush Rivets* that can be supplied to you at additional charge by calling our Customer Support team at (718) 730-0058.

*** Note: The Threaded Crush Rivets are normally used only when the recommended Tapping of the drilled holes are not practical due to a particular cell door or other unusual circumstances.***
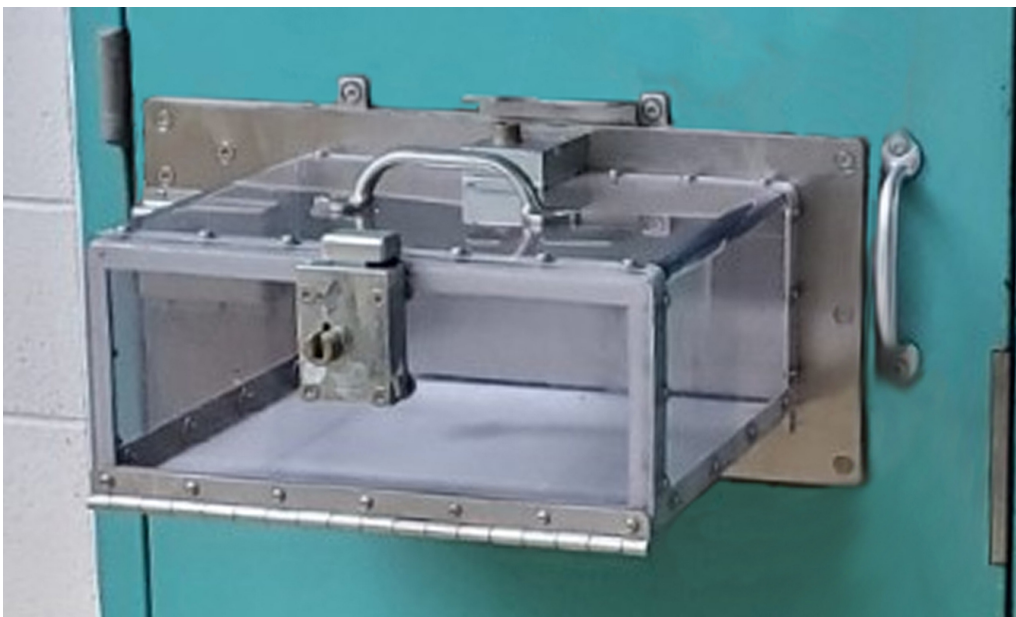
Secure the PASS Frame to the cell door using the Security Screws
supplied with your PASS unit. It is HIGHLY recommended that a screw thread
adhesive such as "Loctite" or similar adhesive product be used on the
threads of the Security Screws to assure a secure bond.

The Anti-Splash Frame should now be securely fastened to the cell door.
You can now attach the removable PASS High Security Food Box.
Installation of your Anti-Splash System unit is now completed and ready for use.

If you have any questions regarding the installation of the Anti-Spash System
please contact our Service department by calling (718) 730-0058.
WWW.ONTHEGATE.NET

We also offer to our Clients our
Professional Installation of the
Patented Anti-Splash System.
All installations are performed
by our highly trained and
skilled technicians, and all work
is covered by our warranty.
Ask us for details regarding the
Professional Installation of the
Patented Anti-Splash System
into your Facility.